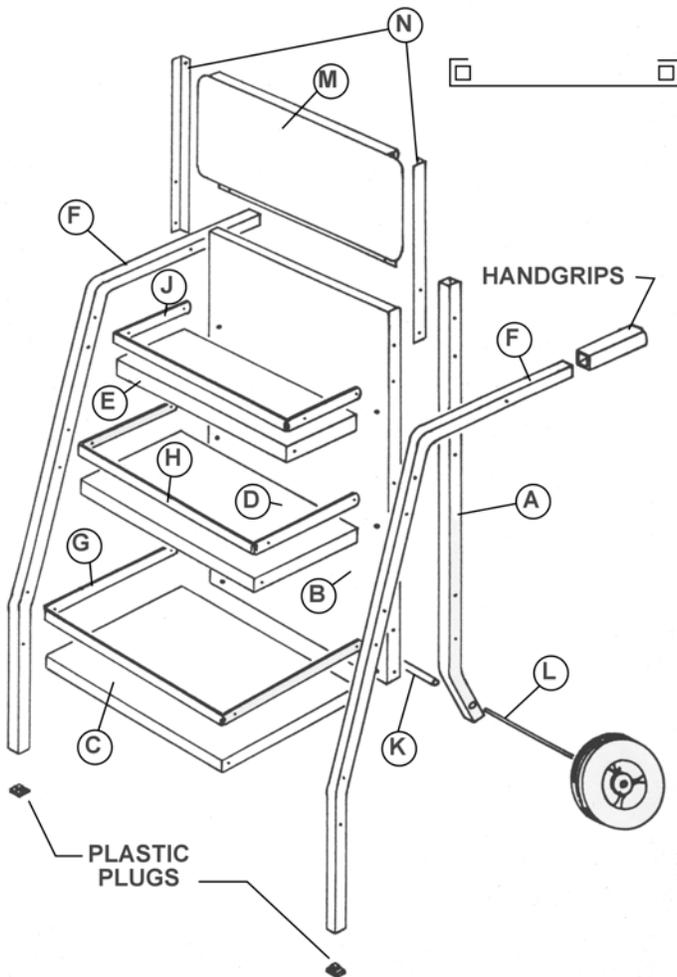


## ASSEMBLY INSTRUCTIONS – NO. 1765 VERSAKART

CAREFULLY EXAMINE THE ILLUSTRATION AND READ THROUGH THESE INSTRUCTIONS BEFORE BEGINNING ASSEMBLY, THEN PROCEED AS FOLLOWS:

- (1) Tap Plastic Plugs into lower ends and slide Handgrips onto upper ends of Front Legs (F). Set these legs aside for later assembly.



- (2) Fasten Shelves (C), (D) & (E) to Back Panel (B), with two short bolts and hex nuts each. Assemble with the widest Shelf (C) at the bottom, Shelf (D) in the middle, and the narrow Shelf (E) at the top. Insert bolts from the rear of Back Panel and make sure the shelf flanges point DOWN. (When properly positioned, the Back Panel will stand about 7" above the top of the Top Shelf). Leave nuts slightly loose.
- (3) On one side, slide a Rear leg (A) up inside the formed edge of Back Panel (B) until holes in each are lined up, being sure the bent end of Rear Leg faces to the rear (See the drawing). Fasten through at bottom hole only with a mid-length bolt and hex nut. Insert bolt from the outside and leave nut slightly loose. (NOTE: Rear Leg may be loose and tend to fall away from Back Panel. If so, fasten temporarily with mid-length bolt through the middle hole).

- (4) If your Versakart was ordered with a sign, place Sign angle (N) over the edge of Back Panel with the two holes aligned. Note that there is a left-hand and a right-hand Sign Angle. (If your Versakart is to have no sign, discard the two Sign Angles).

Fasten Front Leg (F) through top hole in Back Panel, using a long bolt and hex nut, leaving nut slightly loose. Now fasten Front Leg to the front corner of each shelf with mid-length bolts and hex nuts, again leaving nuts slightly loose. (If you used a temporary bolt and nut in Step (3), it should now be removed).

Above each shelf, fasten Retainer Braces (G), (H) & (J) through the remaining open holes, using mid-length bolts. At the rear, insert bolts from the inside of the Braces and use acorn nuts. Leave all nuts slightly loose.

- (5) Turn the assembly over to the other side and repeat steps (3) & (4).
- (6) Tap one Axle Cap securely onto one end of Axle (L), then slip a wheel on to the Axle with the recessed face next to the Axle Cap, then put on one Washer. Slide the un-capped end of the Axle through the large hole at the bottom of one Rear Leg, slip on the Axle Cover (K) and push the Axle through the large hole in the other Rear Leg. Place the other Washer and Wheel on the Axle. Make sure that each Wheel has the projecting side of the hub toward the center, and then attach the other Axle Cap.
- (7) (If your Versakart has no sign omit this step). Put the Versakart in an upright position and place Sign (M) over the tops of the Sign Angles with its bottom flange behind the Back Panel, and the top flange hooked behind the Sign Angle. Line up the four holes and fasten the Sign with the four sheet-metal screws.
- (8) Place the Versakart on a level surface and tighten all fasteners before putting it in use.

In case of parts shortages or defects, describe missing or defective part by the name and letter used in these instructions, and report to the manufacturer:

WARREN STEEL SPECIALTIES CORPORATION  
P.O. BOX 1391 Warren, OH 44482  
(330) 399-8360