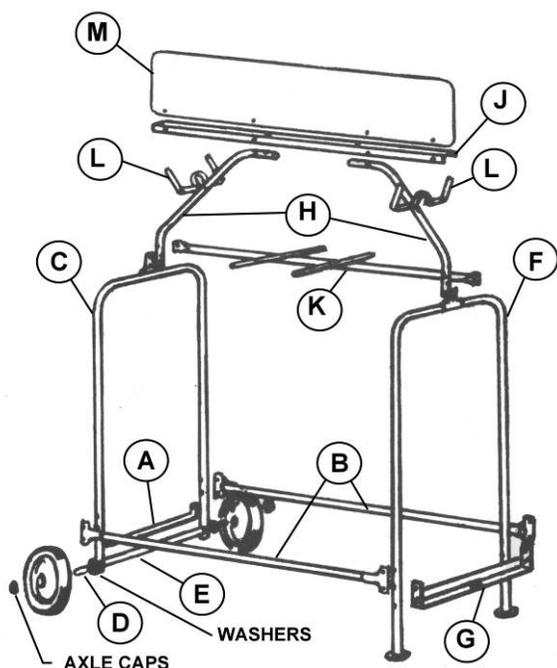


ASSEMBLY INSTRUCTION SHEET – No. 1203 Two-Way Tire Display

FOR EASIEST ASSEMBLY, read all the way through these instructions once before beginning assembly, then return to Step (1) and proceed.



- (1) Fasten Spacer Bar (A) and Tire Rails (B) to Wheel-End Frame (C) with four 1/4-inch bolts. (Wheel-End Frame is the one with large holes at the bottom – do not confuse with Rigid-End Frame, which has round feet at the bottom). For this assembly, note that one bolt on each side goes through all three parts. **LEAVE NUTS SLIGHTLY LOOSE.**
- (2) Tap an Axle Cap securely on one end of Axle (D). Place a wheel and washer over the Axle, then slide Axle Cover (E) over Axle and run through holes in the End Frame. Now place the other washer and wheel on the Axle and attach the other Axle Cap.
- (3) Attach opposite ends of Tire Rails to Rigid-End Frame (F) with Lift Bar (G) between legs of Frame, again using 1/4-inch bolts and leaving **NUTS SLIGHTLY LOOSE.**

NOTE: If rack is to be used with No. 1278 Tote Jack, fasten Lift Bar through the lower two holes in Frame. If for use with No. 1898 Tote Jack, fasten Lift Bar through the upper two holes.

- (4) Fasten Diagonal Supports (H) through Tee Connectors at top of each End Frame with 1/4-inch bolts, then place Sign Bar (J) on top, fastening down through with two 1/4-inch bolts. **Do not** fasten through horizontal holes at this time.
- (5) Fasten Spreader Tube (K) and Tire Retainers (L) to Diagonal Supports as shown in illustration, using the remaining 1/4-inch bolts.
- (6) Attach Sign (M) to either side of the Sign Bar, using long 3/16-inch bolts through the center holes (passing all the way through) and short 3/16-inch bolts through the end holes (through one leg of Sign Bar with nuts inside).
- (7) **TIGHTEN ALL NUTS.** Place display tires in lower section, resting on Tire Rails to show tread design. Now place four tires at top to show sidewall design (two tires on each side of superstructure). Rest these tires on top of the End Frames and then roll toward center; as you roll them in, make sure the ends of the Tire Retainers are inside to hold display tires in place.

In case of parts shortages or defects, describe missing or defective part by name and letter designation used in these instructions, and request adjustment from the manufacturer.

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